



## Reflow and Welding Iron Temperature Reference

May 2011

Method		TO-220	ITO-220	TO-3P TO-247	DO-15	DO-41	TO-126	SMD
Reflow	Temp (°C)max	280	270	270	270	270	270	260
	Time (sec)	3	3	3	3	3	3	3
Welding Iron	Temp (°C)max	350	350	350	340	340	340	340
	Time (sec)	2	2	2	2	2	1	1